

Work Order ID 75794

75794

Page 1

Monday, October 31, 2011 12:41:52 PM

Item ID: D2316 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Valve Mounting Bracket
 Start Date: 10/31/2011 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/3/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference: RE-POWDERCOAT *Re-work*

Approvals: Process Plan: *ML* Date: *11-10-31* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2316	Rev A

170 Black Sandtex(Ref:4.3.5.7) per QSI005 4.3 0.00
170
 Powdercoat
 Powder Coating

B75520
 Memo

PULL FROM STOCK D2316

SCUFF LIGHTLY AND REPOWDERCOAT

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

9-30 F
3200 F
10-00

ND M-L 11/11/03

180 QC3- Inspect Part Finish 0.00
180
 QC
 Quality Control

Memo

0.00

1x of M-L 11/11/03

M 117338

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Page 2

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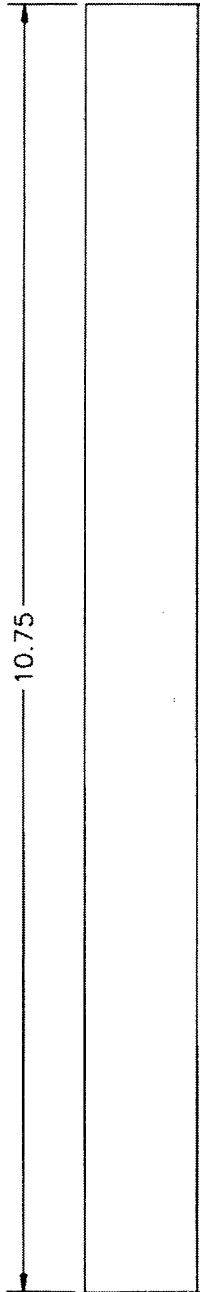
Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: _____	0.00							
190									
Packaging	Memo <i>PPN. 74857</i>	0.00							
Packaging	ID AND STOCK UNDER NEW BATCH NUMBER								
200	QC21- Final Inspection - Work Order Release	0.00							
200									
QC	Memo	0.00							
Quality Control									

11/11/3 *MF* *11-11-04*



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	D2316	REV. A SHEET 1 OF 1
DATE Jan. 6, 1995		TITLE 205 HEATER MOUNTING ANGLE SCALE	



149757

MATERIAL: AND 10134-1001
(1.0X0.625X0.0625 ANGLE) 2024-T3511
FINISH: POWDER COAT CRINKLE BLACK
OR BEND FROM 2024-T4 0.063 THICK